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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference	FOR FURTHER ACTION	ON See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)				
DDG-001 PCT International application No.	International filing date (day/mor	mational filing date (day/month/year) Priority date (day/month/year)				
			2002 (08.11.2002)			
PCT/US03/35187 International Patent Classification (IPC)	or national classification and IPC	US NOVEMBER	2002 (00.11.2002)			
IPC(7): B32B 27/04,27/38,31/06,31/16, 428/13,38,98,220,221,295.1,297.4,320.	,51720; A47G 01/12,55/00 and US .2,322.2,413,414,415,416,417,418	542.2,542.4,542.6,913.3				
Applicant			•			
DDS DESIGNS						
1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.						
2. This REPORT consists of	2. This REPORT consists of a total of sheets, including this cover sheet.					
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the						
PCT).	(SEC Raio 70.10 and Section 6	, 6				
These annexes consist of	a total of sheets.					
3. This report contains indic	cations relating to the following	tems:				
I Basis of the rep	port					
II Priority						
III Non-establishn	III Non-establishment of report with regard to novelty, inventive step and industrial applicability					
IV Lack of unity of	of invention					
V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
VI Certain documents cited						
VII Certain defects in the international application						
VIII Certain observations on the international application						
Date of submission of the demand	Date	of completion of this report				
26 May 2004 (26.05.2004)		22 April 2005 (22.04.2005)				
Name and mailing address of the IPEA	/US Aut	Authorized officer				
Mail Stop PCT, Attn: IPEA/ US Commissioner for Patents	Mic	Michael J. Feely				
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International PCT/US03/35187

I.	Basi	s of the report
1.	With	regard to the elements of the international application:*
		the international application as originally filed.
	\boxtimes	the description:
		pages 1-11 as originally filed
		pages NONE, filed with the demand
	_	pages NONE, filed with the letter of
	\bowtie	the claims:
		pages 12-15, as originally filed
		pages NONE, as amended (together with any statement) under Article 19
		pages NONE, filed with the demand
		pages 16-21 , filed with the letter of 27 October 2004 (27.10.2004)
•	M	the drawings:
		pages 1-6 , as originally filed
		pages NONE , filed with the demand
		pages NONE , filed with the letter of
		the sequence listing part of the description:
	لـــا	pages NONE, as originally filed
		pages NONE , filed with the demand
		pages NONE , filed with the letter of .
2.	langı	regard to the language, all the elements marked above were available or furnished to this Authority in the tage in which the international application was filed, unless otherwise indicated under this item. e elements were available or furnished to this Authority in the following language which is:
		the language of a translation furnished for the purposes of international search (under Rule23.1(b)).
	Ħ	the language of publication of the international application (under Rule 48.3(b)).
		the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).
3.		a regard to any nucleotide and/or amino acid sequence disclosed in the international application, the national preliminary examination was carried out on the basis of the sequence listing:
		contained in the international application in printed form.
•		filed together with the international application in computer readable form.
		furnished subsequently to this Authority in written form.
	Ц	furnished subsequently to this Authority in computer readable form.
		The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
		The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.
4.	\boxtimes	The amendments have resulted in the cancellation of:
		the description, pages None
		the claims, Nos. None
		the drawings, sheets/fig None
5.		This report has been established as if (some of) the amendments had not been made, since they have been considered to go
		beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)). **
*	Replac	cement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in
thi.	s repo	rt as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).



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TATEMENT				
Novelty (N)	Claims	1-18,20,22-26,30,35,38		YE
		19,21,27-29,31-34,36,37,39		NO
Inventive Step (IS)		1-18,22-26,30,35,38 19-21,27-29,31-34,36,37,39	•	YE NO
	Ciuinis.	19-21,21-29,31-34,30,37,39		140
Industrial Applicability (IA)	Claims			YE
	Claims	NONE		NC
ITATIONS AND EXPLANATIONS				
See Continuation Sheet				
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Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

V. 2. Citations and Explanations:

1. Claims 19, 21, 27-29, 31, 32, and 39 lack novelty under PCT Article 33(2) as being anticipated by Barnette (US Pat. No. 3,328,499).

Regarding claims 19, 21, and 32, Barnette discloses: (19) a method of manufacturing a composite material (column 2, line 10 through column 3, line 60), comprising:

- a) first pouring a mixture of a base portion and a reactor portion of an epoxy resin into a mold to form a first layer of the resin (column 2, lines 10-21; column 2, line 25 through column 3, line 4);
- b) allowing the first layer to at least partially cure (column 2, line 25 through column 3, line 4);
- c) adding a plurality of decorative elements onto the at least partially cured first layer, wherein the decorative elements includes at least one of stones, pebbles, clay, rock, sand, gravel, dye, pigment, clay, wood, powder, paints, paint chips, pigment, beads, marbles, glass, glow-in-the dark materials, mulch, liquids, photographs, mesh, and figurative objects, and wherein no discrete decorative element covers the entirety of the first layer (column 2, line 25 through column 3, line 4);
- d) second pouring a mixture of the base portion and the reactor portion of the epoxy resin into the mold to form a second layer of the resin over the first layer (column 3, lines 19-60); and
- e) allowing the second layer to cure (column 3, lines 19-60);
 - (21) further comprising providing decorative elements into the first layer (column 2, line 25 through column 3, line 4); and (32) further comprising removing the cured resin from the mold (column 3, lines 19-60).

Regarding claims 27-29 and 31, Barnette discloses: (27) a method of manufacturing a composite material (column 2, line 10 through column 3, line 60), comprising:

- a) first pouring a mixture of a base portion and a reactor portion of an epoxy resin into a mold to form a first layer of the resin (column 2, lines 10-21; column 2, line 25 through column 3, line 4);
- b) first providing a plurality of decorative elements into the first layer (column 2, line 25 through column 3, line 4);
- c) at least partially curing the first layer (column 2, line 25 through column 3, line 4);
- d) second pouring a second mixture of the base portion and the reactor portion of the epoxy resin into the mold to form a second layer of the resin over the first layer (column 3, lines 19-60); and
- e) allowing the second layer to cure (column 3, line 19-60);
- (28) wherein said providing a plurality of decorative elements includes one of, i) mixing the decorative element into the mixture prior to said pouring, and ii) adding the decorative element to the layer after said pouring (column 2, line 25 through column 3, line 4);
 - (29) further comprising removing the cured resin from the mold (column 3, line 19-60); and
- (31) further comprising second providing a decorative element onto the first layer after at least partially curing the first layer (column 2, line 25 through column 3, line 4).





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Regarding claim 39, Barnette discloses: (39) a method of manufacturing a composite material (column 2, line 10 through column 3, line 60), comprising:

- a) first pouring a mixture of a base portion and a reactor portion of an epoxy resin into a mold to form a first layer of the resin (column 2, lines 10-21; column 2, line 25 through column 3, line 4);
- b) allowing the first layer to at least partially cure (column 2, line 25 through column 3, line 4);
- c) adding a decorative element onto the at least partially cured first layer, wherein the decorative elements includes at least one of stones, pebbles, clay, rock, sand, gravel, dye, pigment, clay, wood, powder, paints, paint chips, pigment, beads, marbles, glass, glow-in-the dark materials, mulch, liquids, photographs, mesh, and figurative objects (column 2, line 25 through column 3, line 4);
- d) second pouring a mixture of the base portion and the reactor portion of the epoxy resin into the mold to form a second layer of the resin over the first layer (column 3, lines 19-60); and
- e) allowing the second layer to cure (column 3, lines 19-60); and
- f) removing the cured resin from the mold (column 3, lines 19-60).
- 2. Claims 33, 34, 36, and 37 lack novelty under PCT Article 33(2) as being anticipated by Piekos (US Pat. No. 5,759,658).

 Regarding claims 33 and 34, Piekos discloses: (33) an epoxy resin composite material (Abstract; column 3, line 30 through column 4, line 62), comprising:
- a) a first layer of an epoxy resin molded in a form so as to have an upper generally planar front surface with a length and height (column 4, lines 24-44);
- b) a plurality of decorative elements of a first size dispersed within said first layer resin, each of said decorative elements having a length and height substantially smaller than said first layer (column 3, line 47 through column 4, line 44);
- c) a second layer of an epoxy resin coupled to said first layer and forming a back surface of said material (column 4, lines 24-62);
- d) a plurality of decorative elements of a second size dispersed within said second layer resin, said second size being smaller than said first size (column 3, line 47 through column 4, line 44).
- wherein said first layer is sufficiently transparent such that said decorative elements in said second layer are visible therethrough (Abstract; column 3, line 30 through column 4, line 62); and
- (34) wherein said decorative elements of said second size are even dispersed throughout said second layer (column 3, line 47 through column 4, line 62).

Regarding claims 36 and 37, Piekos discloses: (36) an epoxy resin composite material (Abstract; column 3, line 30 through column 4, line 62), comprising:

- a) a first layer of an epoxy resin molded in a form so as to have an upper generally planar front surface with a length and height (column 4, lines 24-44);
- b) a plurality of first decorative elements of a first size dispersed within said first layer resin, each of said decorative elements having a length and height substantially smaller than said first layer (column 3, line 47 through column 4, line 44);
- c) a second layer of an epoxy resin coupled to said first layer and forming a back surface of said material (column 4, lines 24-62);
- d) a second decorative element mixed within said second layer resin, (column 3, line 47 through column 4, line 44),
- wherein said first layer is sufficiently transparent such that said decorative element in said second layer is visible therethrough (Abstract; column 3, line 30 through column 4, line 62); and
- (37) wherein said decorative element is evenly dispersed within said second layer (column 3, line 47 through column 4, line 62).
- 3. Claim 20 lacks an inventive step under PCT Article 33(3) as being obvious over Barnette (US Pat. No. 3,328,499).

 Barnette does not explicitly teach a preferable curing time of 6 to 24 hours; however, optimization of such a parameter would have been within the ordinary skill of the artisan at the time of the invention.
- 4. Claims 1-18, 22-26, 30, 35, and 38 meet the criteria set out in PCT Article 33(2)-(3), because the prior art does not teach or fairly suggest:

Claims 1-10: are drawn to a transparent composite comprising:

a) and epoxy resin formed from: a base portion comprising (i) a polymer of epichlorohydrin and bisphenol A, and (ii) alkyl glycidyl ether; and a reactor portion comprising (i) aromatic alcohol, (ii) benzoic acid, 2 hydroxy, (iii) cycloaliphatic diamine, (iv) phenolnonyl, and (v) polymer of epichlorohydrin and bisphenol A; and

b) decorative elements dispersed within said resin.

Claims 11-18: are drawn to an article comprising the composite set forth in claim 1.

Sikorski (US Pat. No. 6,357,103), Herrndobler (US Pat. No. 5,619,814), Barnette (US Pat. No. 3,328,499), and Piekos (US Pat. No. 5,759,658) disclose composites which are structurally similar; however, none of these references use the specified composition. Firth (US Pat. No. 4,360,456) discloses a similar composition (see column 2, line 29 through column 3, line 41); however, there is no motivation to combine this composition with the decorative articles set forth in Sikorski, Herrndobler, Barnette, and Piekos. Hartman et al. (US Pat. No. 5,962,602) also teach a similar epoxy composition (see column 3-4); however, they fail to

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teach the specific composite structure of the instant invention. Furthermore, there is no motivation to combine this composition with the decorative articles set forth in Sikorski, Herrndobler, Barnette, and Piekos.

Claim 22 and 23: further provide a third epoxy layer in the method of claim 19.

Barnette (US Pat. No. 3,328,499) fails to teach or suggest the provision of a third epoxy layer.

<u>Claim 24</u>: further includes the step of sanding the first layer prior to adding the plurality of decorative elements onto the at least partially cured first layer.

Barnette (US Pat. No. 3,328,499) fails to teach or suggest a sanding step.

Claims 25 and 26: limit the method claim 19 to the use of the reactor system set forth in claim 1;

Claim 30: limits the method of claim 27 to the use of the reactor system set forth in claim 1.

Firth (US Pat. No. 4,360,456) and Hartman et al. (US Pat. No. 5,962,602) disclose similar compositions; however, there is no motivation to combine these compositions with the method set forth in Barnette (US Pat. No. 3,328,499).

<u>Claim 35</u>: further provides an intervening epoxy resin layer between said first and second layers in the composite material of claim 33.

<u>Claim 38</u>: further provides an intervening epoxy resin layer between said first and second layers in the composite material of claim 36.

Piekos (US Pat. No. 5,759,658) uses an intervening layer made from a fabric or mesh material. They fail to teach or suggest the presence of an intervening epoxy resin layer.

5. Claims 1-31 meet the criteria set out in PCT Article 33(4), and thus have industrial applicability because the subject matter claimed can be made or used in industry.

US 3,328,499 (BARNETTE) 27 June 1967, see columns 2-3.

US 5,759,658 (PIEKOS) 02 June 1998, see columns 3-4.

US 5,962,602 (HARTMAN et al) 05 October 1999, see columns 3-4.

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